

# We are one of the largest manufacturers of high quality Empty Capsules worldwide

Trusted by Pharmaceutical & Nutraceutical Corporations Globally









Verified Certified

DMF registered with USFDA



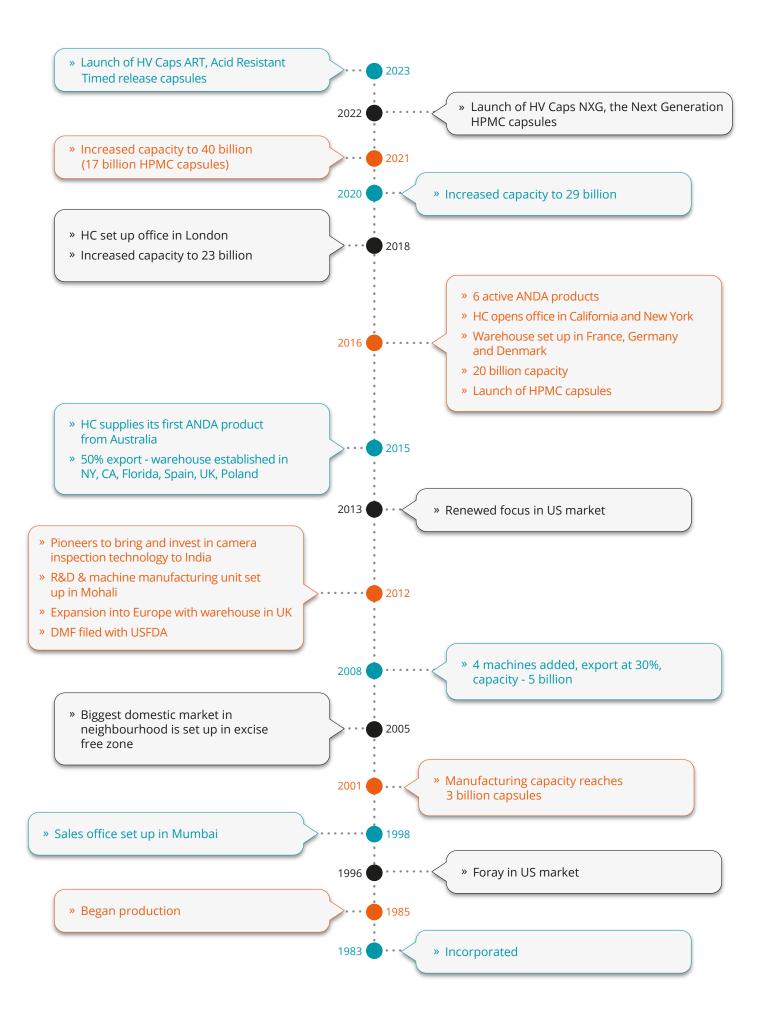






We are a WHO GMP, Halal, Kosher, BRC & ISO certified company and registered with USFDA

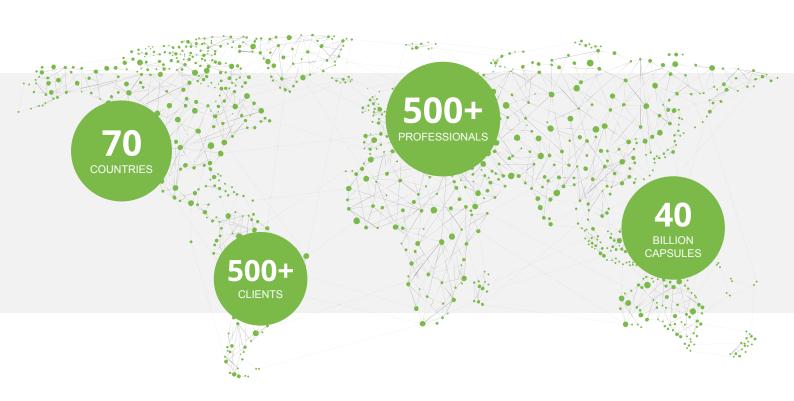
### **HISTORY**



## GLOBAL PRESENCE

#### ONE OF THE LARGEST MANUFACTURERS OF HPMC CAPSULES IN THE WORLD

- » Successfully servicing the pharmaceutical industry for over 3 decades
  - » Capacity to produce over 40 billion capsules
    - » Over 500 professionals
  - » Servicing over 500 customers across 70 countries



### **FACILITY**



Keeping in view the WHO requirements, the facility has been designed after consulting experts in the field who have several years of experience in the industry. The planning has been done such that the entire facility is uni-directional, has clear paths for men and material and process movement thus eliminating any possibility of cross contamination.





- » Each automatic manufacturing line is housed in an independent room to eliminate the risk of cross contamination.
- » State-of-art and fully atomized Gelatin room ensuring perfect controls in quantity, temperatures and viscosity.
- » To monitor critical process parameters the entire operation is controlled by state of art equipment such as SCADA, etc.







Clean Room, GMP and State-of-Art Facilities





# TRUST. SAFETY. PRODUCT INTEGRITY.



- » HealthCaps has a 3 decade record of safety of the product.
- » We have clean room GMP facilities with high precision machinery.
- » We use the highest quality ingredients.
- » HealthCaps has state-of-art laboratories for testing raw materials and products through the process.
- » Certification and compliance by government agencies enables HealthCaps to supply its products to pharmaceutical and H&N companies world over.
- » We have invested in camera inspection machines and 100% of capsules are subject to camera inspection.
- » HealthCaps recognises that product integrity and customer satisfaction are of primary importance to its success.











## Q.C Labs



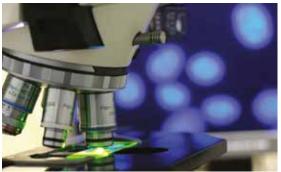


# QUALITY. ENGINEERING. INNOVATION.

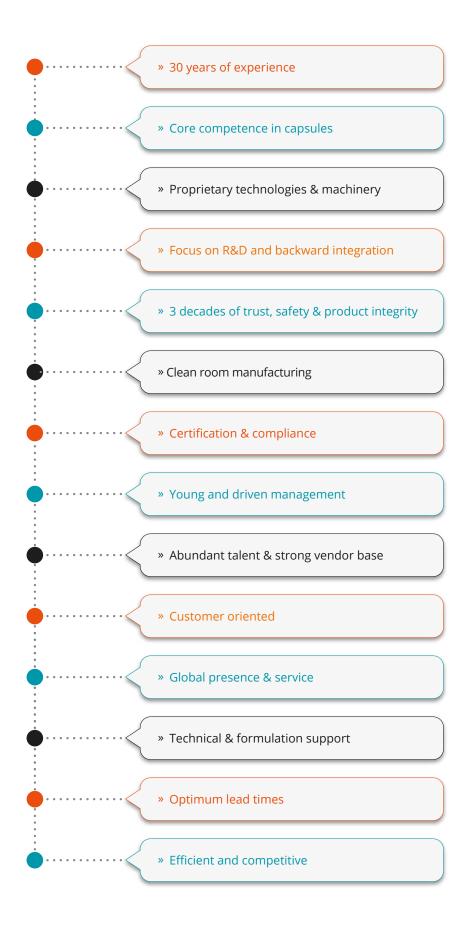


- » Set up of R&D and machine manufacturing unit in 2013.
- » We are growing at 20% CAGR HealthCaps invests 6% of top line into research.
- » Own machine manufacturing proprietary technologies that can not be procured from the market and are most advanced using latest technology available in the world.
- » Servo drives to replace cams.
- » PLC operated machines.
- » Process controls like SCADA to monitor critical process parameters.
- » Advanced electronic gauges to check capsule dimensions.





### **OUR VALUE PROPOSITION**























Natural Color Caps



Tio2 Free Caps



Veg Caps Next Generation









Capsules for Dry Powder Inhalation



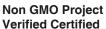
Pullulan Capsules \*to be launched soon



\*to be launched soon

### **CERTIFICATION**







**WHO GMP Certified** 



**Halal Certified** 



**Kosher Certified** 



**ISO Certified** 



**DMF** registered with USFDA

## **SPECIFICATION**

Filling Capacity										
Size		00el	00	0el	0	1	2el	2	3	4
Volume (ml)		1.02	0.95	0.78	0.68	0.50	0.41	0.37	0.30	0.21
Capacity (mg)	0.8g/cc	816	760	624	544	400	328	296	240	168
	1.0g/cc	1020	950	780	680	500	410	370	300	210
	1.2g/cc	1224	1140	936	816	600	492	444	360	252

Gelatin Capsules								
Size		Lengt	:h <sub>(mm)</sub>		Thickness	Avg.		
	Cap	Body	Pre Locked	Locked	Cap	Body	Weight (mg)	
00	11.8	20.2	25.5	23.0	0.110	0.105	120.0	
0el	11.5	20.1	25.5	23.2	0.109	0.102	104.0	
0	10.7	18.5	23.7	21.3	0.109	0.102	96.0	
1	9.8	16.6	21.4	19.2	0.105	0.100	76.0	
2el	9.7	16.6	21.4	19.3	0.104	0.098	66.0	
2	9.0	15.2	19.6	17.6	0.104	0.098	63.0	
3	8.1	13.6	17.7	15.6	0.099	0.094	49.0	
4	7.2	12.2	16.4	14.4	0.097	0.091	40.0	
Tolerance	± 0.4	± 0.4	± 0.4	± 0.4	± 0.018	± 0.018	<u>+</u> 7%	

HPMC Capsules								
Size	Length (mm)							
	Cap	Body	Pre Locked	Locked	Weight (mg)			
00el	13.0	22.2	27.5	25.0	140.0			
00	11.8	20.1	25.5	23.0	130.0			
0	10.7	18.5	22.7	21.3	100.0			
1	9.8	16.6	21.4	19.2	79.0			
2	9.0	15.2	19.6	17.6	65.0			
3	8.1	13.6	17.7	15.8	51.0			
4	7.2	12.2	16.2	14.4	42.0			
Tolerance	± 0.4	± 0.4	± 0.4	± 0.4	±10%			

- OFFICES Mohali, Delhi, Mumbai, California, New York, London
- WAREHOUSES UK, Netherlands, California, New York, Florida, Utah
- AGENT OFFICE Turkey, Egypt, Iran, Bangladesh,
- FACTORY Fatehpur



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