



# BELCO PHARMA

PIC/s & WHO-GMP APPROVED | ESTABLISH 1975

50  
Glorious  
Years



THE QUEST FOR  
EXCELLENCE NEVER CEASES





# BELCO PHARMA

## FIRMLY STEPPING THE LADDER OF SUCCESS

Pharma was founded in 1973 and started to manufacture pharmaceutical dosage form in 1975 with just one Capsules division. 'Quality and competitiveness' has always been an aspiration for the company. Right from its inception Belco Pharma's objective remained to provide drugs of the highest quality and purity for the common man that is zealously persuade till date. India is largely dominated by poor peoples and to provide them medicines with reasonable prices with assured quality is the strength and determination of the company in a largely multinational dominated environment

### HISTORY

With this strength the company grow and in 1982 had License to manufacture more than 100 pharmaceutical products in Seven different dosage forms Tablets, Capsules, Injectables, Syrups, Cream/Ointments, Eye/Ear drops and dry powders. Not only the products increased but quality also improved; Belco Pharma was granted GMP certificate by the Indian FDA.

By 1985, Belco Pharma had established a robust presence across more than 20 states in India, supported by a network of 70 distributors. Expanding its horizons, the company ventured into international markets in 1990, bolstered by world-class infrastructure that met global benchmarks. In 1996, Belco Pharma achieved a milestone by obtaining WHO GMP certification for 99 products, marking it as one of India's pioneering pharmaceutical companies to attain this esteemed recognition.

Today,  
Belco Pharma stands as a beacon of success, manufacturing over 300 pharmaceutical products across diverse categories and dosage forms. Through relentless dedication, the company has earned PIC/s and WHO GMP certification for an impressive 300 products, solidifying its reputation not only in India but also on the global stage. With registrations in 25 countries worldwide, Belco Pharma continues to uphold its founding principles of quality, competitiveness, and accessibility, ensuring that its medicines reach and benefit communities far and wide.





# COMPANY PROFILE

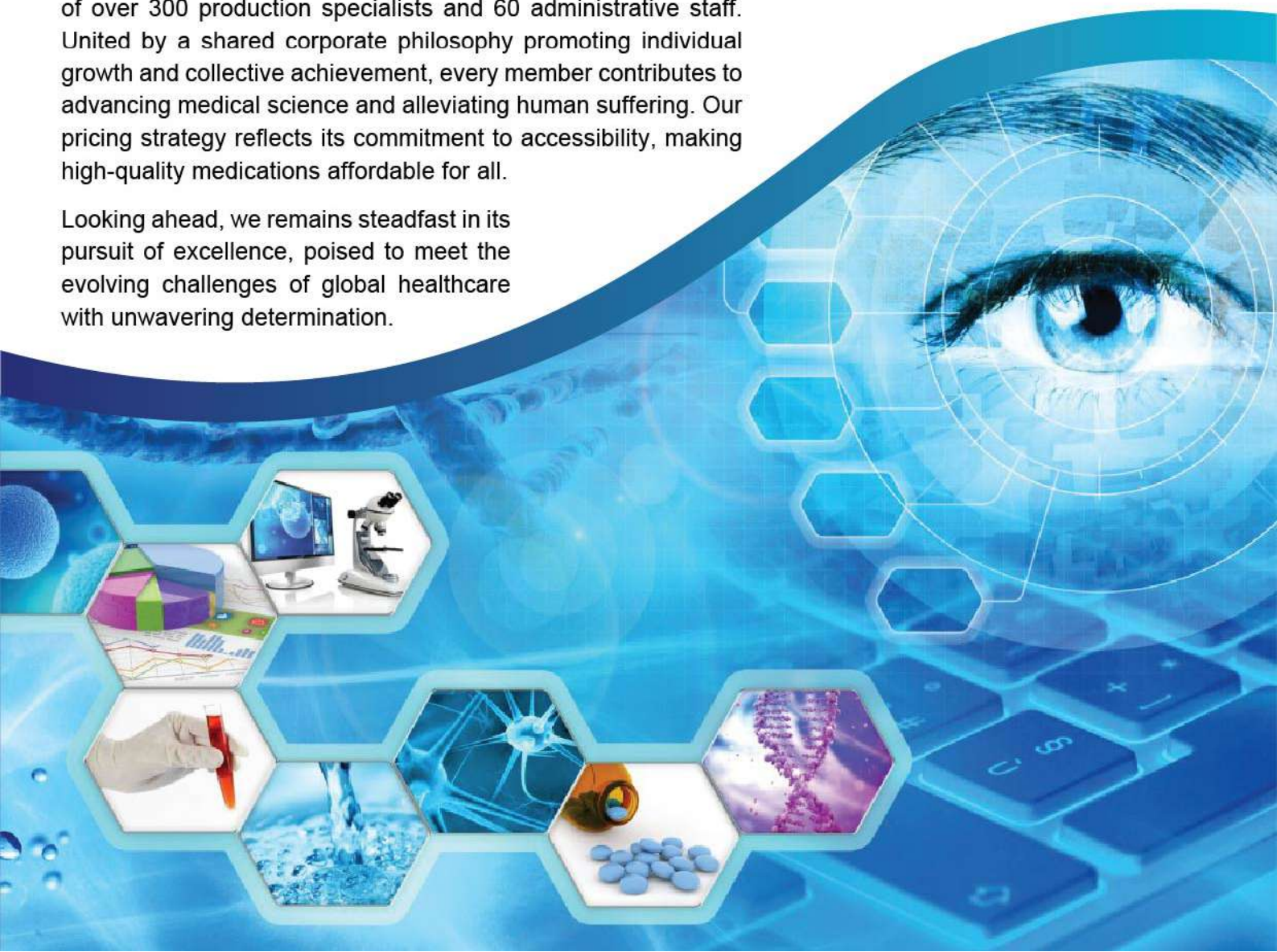


Established in 1975, Belco Pharma stands as a beacon of pharmaceutical excellence with over 300 products spanning various dosage forms and categories. Located in Bahadurgarh, on the outskirts of Delhi within the National Capital Region, its sprawling 7000 sq. meter facility boasts a built-up area of 160,000 sq. ft. Headed by a team of seasoned professionals, Belco Pharma has carved a niche in the global market, by adhering to PIC/s and WHO GMP standards and commitment to quality

As one of India's foremost generic pharmaceutical companies, we operate state-of-the-art manufacturing plants for human pharmaceuticals and animal health products. Its facilities exceed Indian's Schedule M requirements, featuring ultramodern machinery and central air-conditioning with advanced filtration and humidity control through BMS systems. This ensures optimal conditions for producing innovative and high-quality formulations that meet global healthcare standards under strict cGMP guidelines.

At the heart of our success lies its dedicated workforce—a team of over 300 production specialists and 60 administrative staff. United by a shared corporate philosophy promoting individual growth and collective achievement, every member contributes to advancing medical science and alleviating human suffering. Our pricing strategy reflects its commitment to accessibility, making high-quality medications affordable for all.

Looking ahead, we remain steadfast in its pursuit of excellence, poised to meet the evolving challenges of global healthcare with unwavering determination.





# MANUFACTURING CAPABILITIES



## TABLETS

The tablets are manufactured under class 100,000 and have all the required temperature and humidity controls for the manufacturing of sensitive products. The company has the latest technology to manufacture the most advanced formulation such as Sustained release, Dry melt method, Dual Release Drug Absorption System, Bi-layer tablet, Enteric coated system, Geomatrix System, Gradumet System: intestinal Protective Drug Absorption System, Controlled release micro particulate technology.



## LIQUID ORALS

In liquid orals, including dry syrups, liquid syrups, and suspensions, we operate a fully automated, enclosed system under class 10,000 (C) conditions. Utilizing the latest machinery and a uni-flow process, every product is manufactured with precision and efficiency, meeting diverse packaging needs from glass bottles to sachets.



## CAPSULE

Our capsule manufacturing unit employs Brine Air technology to regulate humidity, facilitating the production of both powder and pellet forms with automated processes and controlled material flow. This ensures consistency and reliability in every capsule produced.




## EXTERNAL PREPARATIONS

For external preparations such as ointments, creams, gels, and lotions, our facility operates under strict sterile conditions within a completely enclosed and automated system. This comprehensive approach guarantees the highest quality and purity in every product, meeting global regulatory standards. Our relentless pursuit of excellence drives us to continually innovate and deliver pharmaceutical solutions that exceed expectations, ensuring the health and well-being of our customers worldwide.



## PARENTERAL PREPARATIONS INCLUDING EYE AND EAR DROPS

Our stands at the forefront of Parenteral manufacturing with a cutting-edge facility designed to meet the highest standards of cleanliness and efficiency. Spanning across clean room classes ranging from class 100,000 to class 100, our state-of-the-art production area covers 25,000 square feet. Divided into specialized zones—'O' Open Products Area, 'E' Closed Product Area, and 'F' Non Production Area—each adheres to stringent cleanliness protocols to ensure product integrity.



Our manufacturing capabilities include the production of Ampoules, Liquid vials, and dry powder injections of various sizes, facilitated by advanced equipment such as an Eight-head automatic Ampoule filling machine and a 16-head Dry powder filling machine, both operating at a capacity of 12,000 units per hour. The entire process is conducted online with a uni-flow system, meticulously controlling material movement to prevent cross-contamination and uphold product purity.

Our specializes in Long-acting parenteral preparations, sensitive product manufacturing, aseptic filling, terminal sterilization, lyophilization, and other specialized processes essential for pharmaceutical excellence. Our packing capabilities include automated systems for visual inspection of vials and ampoules, blistering of ampoules, and online labeling and packing, ensuring every product meets rigorous quality standards before reaching the market.

Our commitment to innovation and quality in Parenteral manufacturing ensures that we consistently deliver safe and effective pharmaceutical solutions. With advanced infrastructure and meticulous attention to detail, we strive to exceed industry benchmarks and meet the diverse needs of our global clientele with precision and reliability.

## PRODUCTION CAPACITY

Yearly Production Capacity

<b>TABLETS</b> 1200 Million	<b>CAPSULES</b> 480 Million	<b>LIQUID SYRUPS</b> 12 Million	<b>DRY SYRUPS</b> 12 Million
<b>EXTERNAL PREPARATIONS</b> 12 Million	<b>SACHETS</b> 24 Million	<b>POWDERS</b> 6 Million	
<b>LIQUID VIALS</b> 48 Million	<b>AMPOULES</b> 120 Million	<b>POWDER FOR INJECTIONS</b> 120 Million	<b>LYOPHILIZED PRODUCTS</b> 1.5 million



# BETA-LACTUM DIVISION

Belco Pharma's Beta Lactam department stands as a beacon of excellence in pharmaceutical manufacturing, fortified by our unwavering focus on environmental sustainability and occupational safety. Within our cutting-edge facilities, distinct buildings, a self-sustaining facility, guaranteeing that manufacturing operations for Adhere to the highest standards of care and eco-consciousness. Our commitment extends to rigorous adherence to international waste disposal regulations, demonstrating our dedication to responsible and ethical practices across every aspect of production

## Production Line

Capsules

Dry Syrups

Powder for Injections

# SEX HORMONES

Our Hormone Therapy department at Belco Pharma operates within a meticulously designed facility geared for accident-free operations. Our plant integrates advanced anti-hazard systems, including HEPA filters with Bag in/Bag out technology and effective dust collectors, ensuring superior contamination control during the manufacturing of hormones.

Enhanced safety measures such as isolators are employed to further safeguard personnel during dispensing and operations. At Belco Pharma, we prioritize environmental stewardship and occupational safety, exceeding governmental regulations through our rigorous practices. This comprehensive approach not only guarantees regulatory compliance but also establishes new benchmarks for sustainability and workplace safety in the pharmaceutical industry, underscoring our commitment to delivering high-quality hormone therapy solutions.

## Production Line

TABLETS

INJECTIONS

# QUALITY STANDARDS ———○

## F&D ———○

Our F&D department is dedicated to pioneering pharmaceutical formulations that ensure safety, efficacy, and compliance with global regulatory standards. With a focus on innovation and precision, we specialize in developing high-quality finished products that meet diverse market needs. By leveraging advanced technologies and strategic partnerships, we continuously strive to enhance therapeutic outcomes and improve patient lives worldwide.

## QUALITY CONTROL ———○

Quality control at Belco Pharma is the cornerstone of our commitment to excellence and reliability, serving as the lifeline that ensures the highest standards in every product we deliver. We firmly believe in the principle that stringent quality control is synonymous with superior products. Our ultra modern laboratory stands as a testament to this philosophy, equipped with advance equipments and manned by dedicated professionals who are passionately committed to leading our organization forward.

Beyond meeting Pharmacopoeia requirements, our laboratory conducts a comprehensive array of tests essential for producing top-quality pharmaceuticals. This includes rigorous assessments to identify impurities and study product degradation; processes that not only enhance the quality of our products but also deepen our understanding of pharmaceutical science. By continually refining our methodologies and capabilities, we strengthen our ability to innovate and maintain industry-leading standards.

Quality control is more than a regulatory obligation it is our guiding principle and a reflection of our unwavering dedication to customer satisfaction and global health standards. Our relentless pursuit of perfection ensures that every product bearing our name is synonymous with trust, reliability, and superior quality, setting us apart in the competitive pharmaceutical landscape.





## MICROBIOLOGY

Our Microbiology Department plays a pivotal role in ensuring the quality and safety of our pharmaceutical finished products. Equipped with state-of-the-art facilities and expertise, we conduct rigorous LAL (Limulus Amebocyte Lysate) testing, MLT (Microbial Limit Testing), sterility testing, and media fill validations to uphold stringent regulatory standards. By employing advanced microbiological techniques, we validate the efficacy and integrity of our products, safeguarding patient health and reinforcing our commitment to excellence in pharmaceutical manufacturing.



## QUALITY ASSURANCE

Quality Assurance at Belco Pharma is the core of our commitment to excellence and continuous improvement. Since our inception, we have been steadfast in enhancing our facilities through regular inspections and the integration of advanced technologies to align with current Good Manufacturing Practices (cGMP). Our goal is to ensure that our operations consistently meet and exceed international quality standards.

To uphold cGMP standards, rigorous quality control measures are embedded at every stage of production. This begins with the meticulous approval of raw materials and extends through goods in-process monitoring to the final inspection of finished goods. Each step is meticulously managed through risk based inspections to maintain product integrity and efficacy, fostering trust among our customers.

Our commitment to quality assurance is reinforced by stringent in-process controls and thorough validation and optimization of our manufacturing processes. These efforts are designed not only to enhance product quality but also to streamline production efficiencies, ensuring that every product leaving our facilities is of the highest standard.

Quality assurance is more than a practice it is a mindset ingrained in our organizational culture. It reflects our dedication to delivering safe, effective, and reliable pharmaceutical products that meet the diverse needs of our global clientele. Our continuous pursuit of excellence in quality assurance underscores our commitment to setting industry benchmarks and exceeding customer expectations, thereby reinforcing our position as a leading pharmaceutical Company





# SALES

## NATIONAL & INTERNATIONAL

Belco Pharma has forged strong partnerships and joint ventures with renowned pharmaceutical companies both domestically and internationally, solidifying its reputation beyond Indian borders. The company's exceptional product range has earned it recognition and trust in multiple countries. With a dedicated focus on expanding its portfolio and entering new global markets, Belco Pharma continues to explore lucrative business opportunities worldwide.

### "Quality not just a regulation, but a lifestyle."

Every member of our team is dedicated to this ethos, ensuring that stringent quality controls are upheld throughout our operations. Combined with proactive marketing strategies, these efforts have propelled Belco Pharma to achieve remarkable sales growth, surpassing industry averages with a consistent 22% increase over the past three years (2020-2023). As we continue to forge new collaborations, the future shines bright for Belco Pharma.

At the core of our success lies a steadfast commitment to customer satisfaction, prioritizing quality, timely delivery, and robust after-sales support. This commitment resonates in our interactions with customers and stakeholders across India and beyond. As a dynamic and rapidly expanding organization, Belco Pharma remains steadfast in fulfilling its responsibilities to the healthcare sector, driven by a vision of making a positive impact on global health.





# AIM

We proudly established its reputation not only within India but also across numerous countries worldwide. Our primary objective is to expand our product portfolio by venturing into new global markets and seizing fresh business opportunities. To meet stringent international standards, we continually enhance our facilities and adopt cutting-edge technologies, enabling us to thrive in a competitive marketplace. With over five decades of expertise, we invite both domestic and international companies to leverage our manufacturing prowess in India. Whether developing new pharmaceutical products or ensuring cost-effective production with uncompromising quality, our experience speaks volumes.

As we embark on our global expansion journey, we actively seek strategic partnerships with agents, distributors, and importers who share our vision for long-term collaboration. Together, we aim to establish a robust presence in their respective countries through mutually beneficial business arrangements. Your support in this endeavor is invaluable to us as we strive to deliver excellence in pharmaceutical manufacturing and distribution on a global scale.



**Friends & Partners**



# AWARD AND ACHIEVEMENTS



## National Awards







# BELCO PHARMA

## CONTACTS



BELCO PHARMA  
515, MODERN INDUSTRIAL ESTATE, BAHADURGARH  
HARYANA-124507, INDIA



+91-(0)1276-661111



+91- (0)1276-267607



BELCO@BELCOINDIA.COM  
BELCOPHARMA@LIVE.COM  
BELCOPHARMA@YAHOO.COM



WWW.BELCOINDIA.COM