



State of the Art GMP approved. WHO GMP Compliant Manufacturing facility for Ayurvedic and Nutraceutical Products

Where Ancient Wisdom Meets Modern Excellence in Ayurvedic Manufacturing

- A GMP certified, WHO-GMP compliant manufacturing facility
- Dedicated separate manufacturing Units for Ayurvedic Products, Food Supplements, and Ayurvedic Oils
- Advanced Quality control lab with modern testing instruments i.e. HPLC, HPTLC, UV, IR to ensure highest quality of raw materials
- A dedicated team of Quality Assurance to meet safety, efficacy, and quality standards
- Automation to increase productivity and lower error risk
- In-house state of the art Research and Development (R&D) centre to support product development from conceptualization to the final product launch
- Completely competent to fulfill all demands for bulk production

Our Product Categories



Oral Preparations
Tablets and Capsules



Liquid Preparations
Syrup/liquids



Powders and Granules



Topical Preparations
Cream/Lotion /Gel/Liniment/Oils

Our Manufacturing Facility

Contract Manufacturing of Ayurvedic Products

FDA License No. MH/105986

Contract Manufacturing of Health Supplements/ Nutraceutical

FSSAI License No. 11525996000335

UNIT I:

Ayurvedic and Nutraceuticals Unit for Big Batches



- Rapid Mixture Granulator (300 Ltrs)
- Octagonal Blender (750 Ltrs)
- Multi Mill (50 to 200 kg/hr)
- Fluid Bed Dryer (60 kg)
- 36" Conventional Coating Pan
- 27 Station Double Side Rotary Tablet Press machine (136000 Tablets /hr)
- Semi-Automatic Capsule Filling Machine (36000/Hr) and Capsule Polishing Machine (35000/Hr)
- Sachet Filling Machine (2100 Pouch/Hr)



- Liquid Syrup Mfg. Tanks (2000 Ltrs) with Filter Press, Inline Homogenizer, Transfer Pump, Basket Filter
- Automatic Single Head ROPP Capping Machine (2400 Bottles/Hr)



- Three phase Semi solid manufacturing facility (150 kg)
- Semi-automatic tube filling machine (1800 tubes/ hour)

UNIT II:

Ayurvedic and Nutraceuticals Unit for Small batches

- Rapid Mixture Granulator (150 Ltrs)
- Fluid Bed Dryer (30 kg)
- Octagonal Blender (250 Ltrs)
- Multi Mill (100 kg/Hr)
- 36" Conventional Coating Pan (35 kg)
- 20 Station Single Side Rotary Tablet Press (50400 Tablets /hr)

UNIT III:

Ayurvedic Oil Manufacturing Unit



- Two steam jacketed Oil Mfg. Vessels -1000 Ltr each
- Pulverizer Machine (40 to 50 kg/hr)
- Table Top Oil Filling Machine (360 – 480 Bottles/Hr)
- Pneumatic Press

Engineering Department:

A qualified engineering team to handle

- Chiller
- Cooling tower
- Air Compressor
- Hot water circulation
- Boiler
- Disel generator
- Water treatment plant with UV and ROEDI
- ETP STP



AHU



ETP / STP

Quality Control Department



Quality Control and IPQC Lab equipped with high end instruments

- HPLC
- HPTLC
- IR
- UV Spectrophotometry
- Bursting Strength Apparatus
- Melting and boiling point analyser
- DT Apparatus
- Viscometer
- Refractometer
- pH meter
- Conductivity meter
- Moisture analyser
- Tap Density apparatus
- Leak Test apparatus
- Friability Tester
- Ultrasonic Water Bath

Advantages of Contract Manufacturing with Ari Healthcare

- **Expertise You Can Trust:** Access to our experienced team, who have spent years developing top-quality herbal formulations using authentic methods and Ayurveda Principles.
- **Fully Compliant with Industry Regulations and Standards:** To ensure safety, the company adheres to all regulations and standards in manufacturing, packaging, and labelling processes.
- **Uncompromised Quality Assurance:** Ari Healthcare is committed to The Highest Quality. Our Advanced Testing Facility ensures quality of the highest standards at each step of manufacturing.
- **Driving Success Together:** Co-operation and clear communication by our dedicated team ensures a seamless contract manufacturing process, delivering high-quality final products.

Our Accolades:



14 product patents (7 national and 7 international)



35 research publications in renowned journals



Pharmexcil Patent award certificate in herbal category, 2015-2016.



CPhI-India Pharma award Excellence in brand/product, 2015-2016.



The Economic Times Best Asian Healthcare Brand, 2017.



The Economic Times India Pharma World Awards 2023 - Excellence In Ayurvedic Medicine (National)

For Inquiries

Head Office:

Ari Healthcare Pvt Ltd
Office No. 107, 1st Floor, World Trade Centre Tower 1,
Sr. No. 1, Opp. Eon Sez, Kharadi, Pune - 411014,
Maharashtra, India.
info@amarantha.in
Customer Care: +91 20 46900100
Mobile No.: 8956722058

Manufacturing Facility:

Ari Healthcare Pvt Ltd
G 30/1, Additional Jejuri MIDC, Jejuri,
Taluka- Purandhar, Dist – Pune- 412303