



## Modern India's leading excipients manufacturer

# Greetings, we are **Accent Microcell Ltd.**

We are modern India's leading excipients manufacturer. We pride ourselves on our Quality & Delivery commitment. Based in Gujarat - the west of India. Tooled with our '*Brain Squad*' and strong discipline, we have organically grown our network across the globe since our humble beginning in 2001.























# WHAT WE STAND FOR

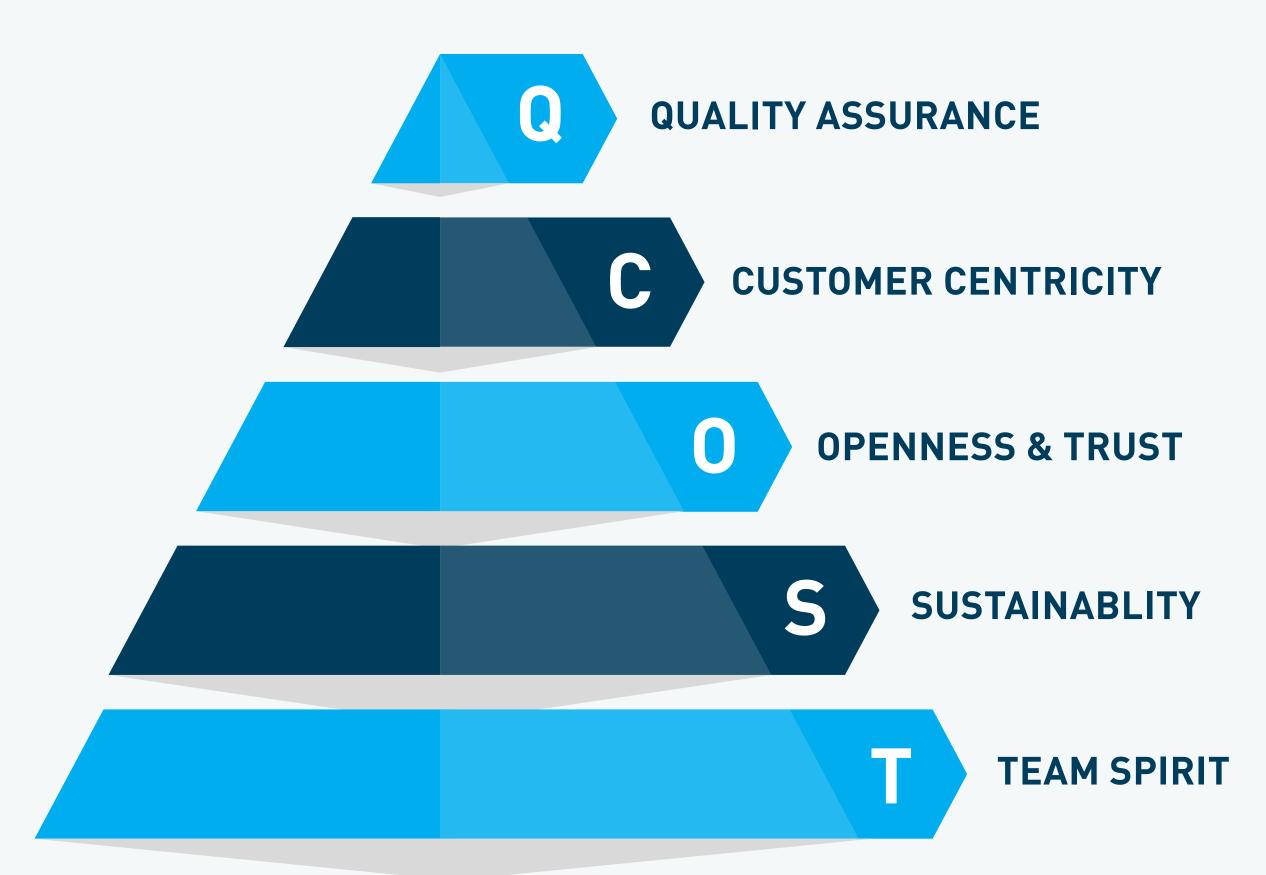
### OUR VISION

With a focus of expansion on a global platform along with value addition to healthcare & life.

## OUR MISSION

Practising an innovative approach for consistent quality through appropriate groundwork, distinctive strategy & technology.









# **SECTORS WE SERVE**



## PHARMA CEUTICALS

## FOOD & DAIRY



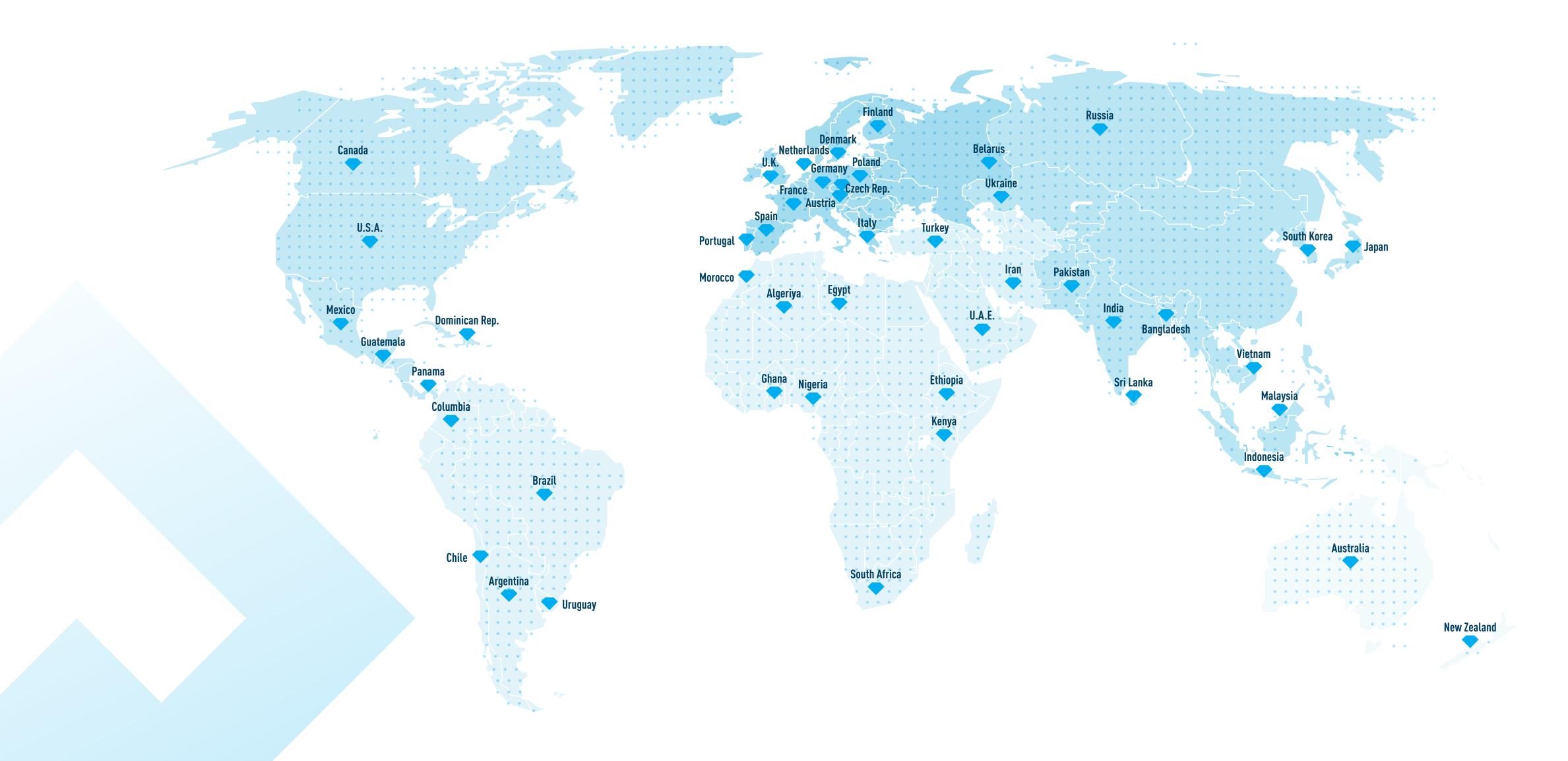








# **GLOBAL PRESENCE**







# **OUR CLIENTELLE**

Our customer centric approach and consistent quality, has led us to work with some of the most prominent names in the industry. We strive to keep growing this list bigger.















**Direct Food Ingredients** 







Lehmann&Voss&Co.

PHARMARAW BANGLADESH











and more...



# **KEY FIGURES**

While our expertise and dedication can not be quantified, here are some number that represent our journey so far...



 $100^{+}$ **INTERNATIONAL AUDITS** 

\$

16,000<sup>MT</sup>









# **QUALITY ASSURANCE**

At Accent, our motto is to provide only the highest-quality products to our customers with on-time delivery.

By constantly optimizing our processes, using highest-quality materials, and stringent quality control<sup>D</sup>we provide the ultimate customer experience.















## USP/NF, EP, JP, BP, IP Standardised Grades







# **OUR PRODUCTS**

## accel®

- Microcrystalline Cellulose (MCC)
- Microcrystalline Cellulose Spheres (MCC Sp)
- Silicified Microcrystalline Cellulose (SMCC)
- Powdered Cellulose (PC)

## acrocell®

- Croscarmellose Sodium (CCS)

## maccel®

- Magnesium Stearate (Mg St)



## accel® Microcrystalline Cellulose (MCC)

## **Multi-Function Excipient**

Microcrystalline Cellulose is a refined wood pulp, used as a texturizer, an anti-caking agent, a fat substitute, an emulsifier, an extender, and a bulking agent in food production.

Finest element for tableting because of it's purity. Used as an alternative to Carboxymethyl Cellulose and Lactose. Most commonly used in vitamin supplements & tablets.

### **DOWNLOAD BROCHURE**



## accel® 101

- Direct compression tableting
- Wet granulation
- Extrusion & Spheronisation

### accel<sup>® 102</sup>

- Compression similar to accel® 101
- Better flow, larger particle size

## accel® 105

- Finest particle size
- Enhanced compressibility for coarse, hard to compress media

## **accel**<sup>® 103-112-113</sup>

• Reduced moisture content, ideal for moisture-sensitive material

## accel<sup>® 12</sup>

- Outstanding flowability
- Excellent uniformity
- Short mixing time

## accel® 200

- Largest particle size
- Increased flowability with min. effect on compression
- Reduced tablet weight\*
- Improved content uniformity\*

### **accel**<sup>® 301-302</sup>

- Higher density than accel<sup>®</sup> 101
- Increased flowability, tablet weight, and uniformity
- For smaller particle size consider using accel<sup>®</sup> 302



## accel® Microcrystalline Cellulose (MCC)

	Parti	icle Size Distrib	ution	Siev	e Analysis (% Reten	tion)			
Spray Dryer Grade	D10 (µm)	D50 (µm)	D90 (µm)	60 Mesh	200 Mesh	100 Mesh	Bulk Density (gm/ml)	LOD (%)	DOP
Accel®-101	NMT 30	40 - 60	NLT 80	< 1.0%	< 30.0%		0.27-0.34	NMT 5.0%	NMT350
Accel®-102	NMT 45	70 - 100	NLT 140	< 8.0%	>45.0%		0.26-0.34	NMT 5.0%	NMT350
Accel®-102HD				< 8.0%	>45.0%		0.30-0.36	NMT 5.0%	NMT350
Accel®-103	NMT 30	40 - 60	NLT 80	< 1.0%	< 30.0%		0.26-0.34	NMT 5.0%	NMT350
Accel®-105	NMT 10	10 - 30	NLT 37	NMT	10.0 % on 400 N	lesh	0.20-0.30	NMT 5.0%	NMT350
Accel®-112	NMT 45	70 - 100	NLT 140	< 8.0%	>45.0%		0.26-0.34	NMT 1.5%	NMT350
Accel®-113	NMT 30	40 - 60	NLT 80	< 1.0%	< 30.0%		0.26-0.34	NMT 5.0%	NMT350
Accel®-200	NMT 70	150-200	NLT 260	>10.0%		>50%	0.31-0.39	NMT 5.0%	NMT350
Accel®-301	NMT 30	40 - 60	NLT 80	< 1.0%	< 30.0%		0.34-0.45	NMT 5.0%	NMT350
Accel®-302	NMT 45	70 - 100	NLT 140	< 8.0%	>45.0%		0.35-0.45	NMT 5.0%	NMT350
Accel®-12	NMT 45	70 - 100	NLT 140	38 Mesh <1.0%	94 Mesh <50.0%	300 Mesh >70.0 %	0.26-0.40	NMT 5.0%	NMT350



#### Legend

APS	•	Avg. Particle Size
DOP	:	Degree Of
		Polymerization

- NMT : Not More Than
- NLT : Not Less Than





## accel® Microcrystalline Cellulose (MCC)

NOD	Partic	le Size Distril	bution	Sieve ar	nalysis (% Re	etention)			
NSD GRADE	D10 (µm)	D50 (µm)	D90 (µm)	60 mesh	200 mesh	100 mesh	Bulk Density (GM/GL)	LOD (%)	DOP
Accel®-101	NMT 30	40 - 60	NLT 80	NMT 1.0	NMT 30.0		0.26-0.40	2.0-5.0	NMT 350
Accel®-102	NMT 45	70 - 100	NLT 140	NMT 8.0	NLT 45.0		0.26-0.40	2.0-5.0	NMT 350
Accel®-103	NMT 30	40- 60	NLT 80	NMT 1.0	NMT 30.0		0.26-0.40	1.0-3.0	NMT 350
Accel®-105	0	0	0	NMT 1	0 % IN 400	MESH	0.26-0.40	1.0-5.0	NMT 350
Accel®-112	NMT 45	70-100	NLT 140	NMT 8.0	NLT 45.0		0.26-0.40	0.0-1.5	NMT 350
Accel®-113	NMT 30	40- 60	NLT 80	NMT 1.0	NMT 30.0		0.26-0.40	0.0-2.0	NMT 350
Accel®-200	NMT 70	150 - 200	NLT 260	NLT 10.0		NLT 50.0	0.26-0.50	2.0-5.0	NMT 350
Accel®-301	NMT 30	40 - 60	NLT 80	NMT 1.0	NMT 30.0		0.34-0.45	2.0-5.0	NMT 350
Accel®-302	NMT 45	70- 100	NLT 140	NMT 8.0	NLT 45.0		0.26-0.40	2.0-5.0	NMT 350
Accel®-N	NMT 30	40 - 60	NLT 80	NMT 1.0	NMT 30.0		0.26-0.40	NMT 5.0	NMT 350



#### Legend

APS	:	Avg. Particle Size

- DOP : Degree Of Polymerization
- NMT : Not More Than
- NLT: Not Less Than





## accel® Silicified Microcrystalline Cellulose (SMCC)

## **High-Function Excipient**

SMCC is a co-processed mix of Microcrystalline Cellulose (MCC) and Colloidal Silicon Dioxide (CSD).

It is like a superior version of MCC, as it brings better flowablity to MCC's excellent compaction.

It dual characteristics of brittle fracture as well as plastic deformation leading to superior binding properties. It can even replace granulations, while reducing no. of required excipients.

### **DOWNLOAD BROCHURE**



## **Properties**

- Excellent compactibility
- High intrinsic flow
- Enhanced lubrication efficiency
- Improved blending properties
- Superior binding properties
- Increased production capacity

Spray Dryer Grade	APS (µm)	Bulk Density (gm/ml)	PROPERTY
Accel®SMCC 50	65	0.25-0.37	Optimal compaction & Decent Flow
Accel®SMCC 50 LD 50		0.20-0.30	Best in class binder
Accel®SMCC 90 125		0.25-0.37	Balance of Flow & Compaction
Accel®SMCC HD 90	125	0.38-0.50	Optimal Flow & Consolidation Best Disintegration Times Low moisture grade available
Accel®SMCC 90 LM 125 0.2		0.27-0.39	Equivalent to SMCC 90, with lower moisture content (<3%)



## accel® Powdered Cellulose (PC)

## **Multi Function Fibre**

Powdered Cellulose or Alpha Cellulose is a purified, mechanically disintegrated cellulose prepared from alpha-cellulose of fibrous plant materials. It is an **odorless, tasteless, hydrophobic** powder of various particle sizes, and forms – from flaky & coarse to fluffy & free flowing.

It is commonly used as an anticaking agent, binder, and texturizer in cheeses and pet foods. It is also used in the production of welding electrodes!

#### **DOWNLOAD BROCHURE**



## **Applications**

### Food

- As a dietary fibre and low calorie substitute
- For holding moisture in hamburger patties, dumplings, pizzas, etc.
- To add firmness in Bread/pastries, ice cream, cake, sausage skin, etc.
- Antibinding / Anticaking agent in shredded cheese, seasonings, etc.
- Anti-oil absorption in doughnuts, fried chicken, etc.

## Pharma

- An alternative to lactose
- As a stabilizer and texturizer
- To add high compressibility
- For accelerated disintegration
- To add high plastic deformation
- Low moisture absorption.

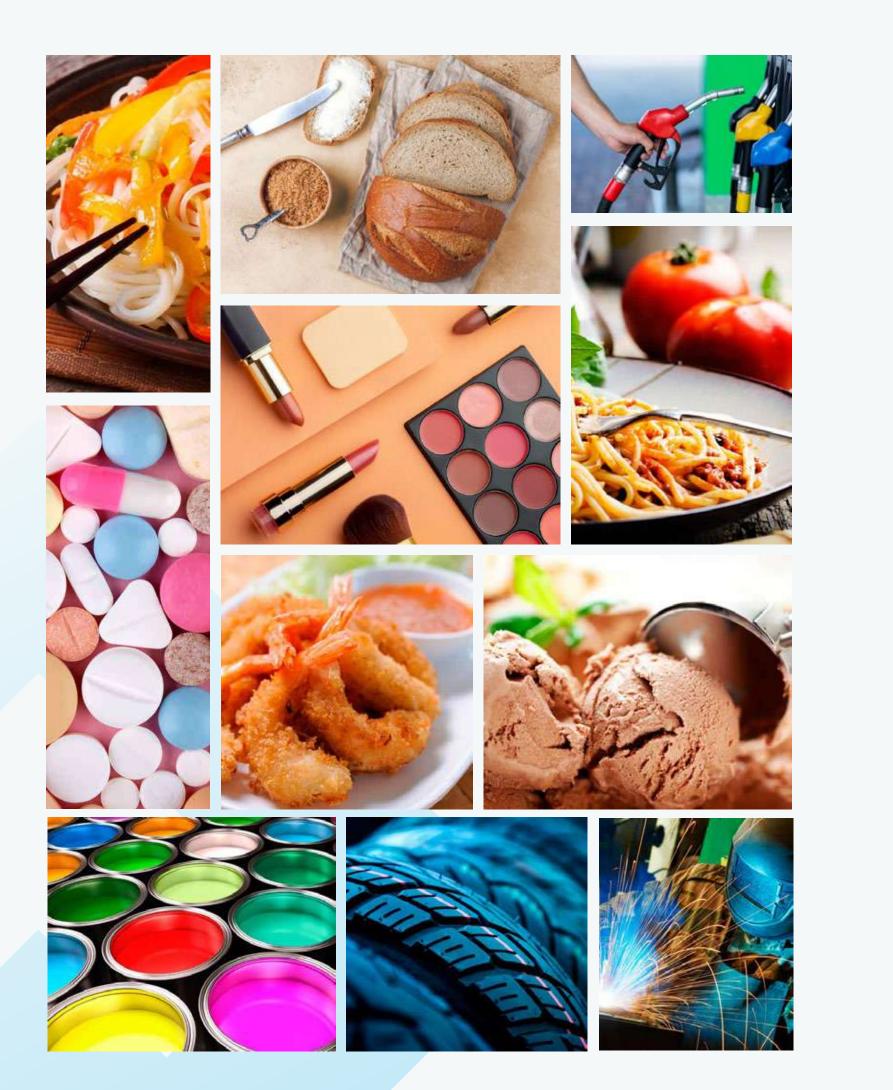
## **Others**

• **Cosmetics & Personal Care :** Anticaking, bulking, opacifying, and viscosity controlling agent

- **Construction :** Thickening agent to modify the viscosity of the mortar
- Textile & Leather : Sizing, leveling, and thickening agent
- **Paper :** Anti-sticking agent



## accel® **APPLICATIONS OF CELLULOSE**



## Bakery

Controls flowability Gives baking stability Gives creamy mouth feel Upgrades product stability Improves texture Acts as bulking agent

## Dairy

Prevent crystallization in ice-cream Works as bulking agent Improves texture Improves texture & mouth feel in processed cheese

## Extrusition

Used in low-calorie spaghetti, macaroni, noodles, etc. Raises texture and yield



## Fluids

Brings stability in hot and cold processes

Improves creamy mouth feel Ideal for dietary health drinks

Improves opacity in milk shakes

## Meat & Sea Food

Enhances texture & mouth feel Excellent freeze and appropriate stability

Holds natural characteristics and juiciness of products

## **Paints**

Used for better texture Controls viscosity Improves holding property of paints on the surface

## **Cosmetics**

Hydrocolloid compatibility aids in manufacturing creams, lotions & various cosmetic emulsions

## Welding Electrodes

Improves electrode surface and burning of electrodes

Provides better incineration due to very low ash contents

## **Cement & Ceramics**

Improves binding property Absorbs moisture, prevents clogging

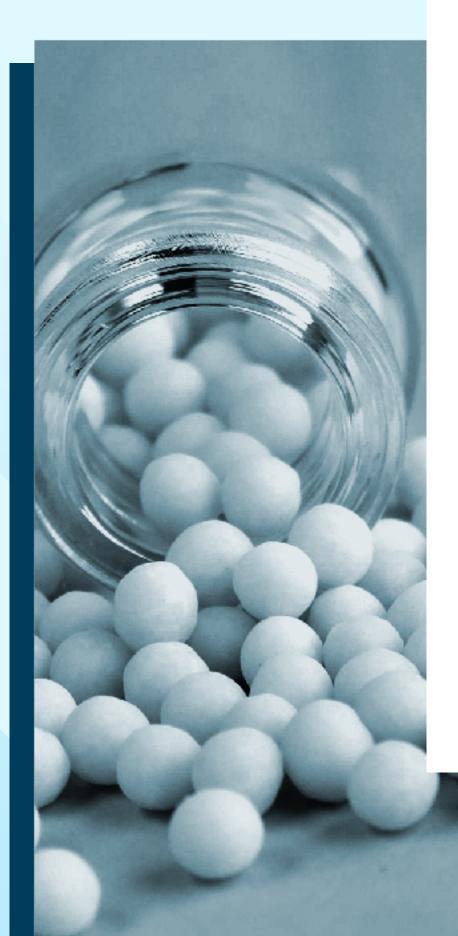
## **Filtration**

Assists in all filtration proceses

Serves as filtering aid in petroleum industry for metal filtration

15.

## accel® Microcrystalline Cellulose Spheres (MCC Spheres)



## **Bio-Inert Carriers**

MCC spheres are **biologically inert**, water insoluble, **moisture & heat resistant**, and have a high storage stability. This makes them an extremely robust carrier system.

MCC spheres layered with soluble or insoluble API's can be filled into capsules or compacted into tablets. While the tight particle size distribution maximizes content uniformity.

#### **DOWNLOAD BROCHURE**



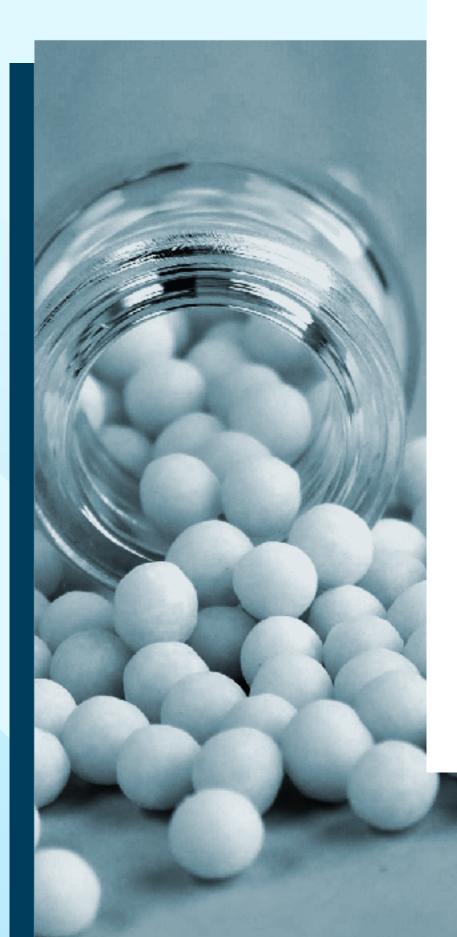
## Advantages

- Consistent and Controlled API Release Profiles
- Excellent compactiblity, even in Wet Granulation
- Excellent Content Uniformity
- Multiple Drugs in One Unit Dose
- Requires lower compression pressures
- High Drug Stability
- Superior binding properties
- Increased production capacity
- Greater tensile strength
- Enhanced lubrication efficiency
- High intrinsic flow





## accel® Microcrystalline Cellulose Spheres (MCC Spheres)



## **Inert Carriers**

MCC spheres are **biologically inert**, water insoluble, **moisture & heat resistant**, and have a high storage stability. This makes them an extremely robust carrier system.

MCC spheres layered with soluble or insoluble API's can be filled into capsules or compacted into tablets. While the tight particle size distribution maximizes content uniformity.

#### **DOWNLOAD BROCHURE**

#### Size **Bulk Density** Grade (gm/ml) (mesh) (µm) Accel® MCC Spheres 100 70 – 140 100 - 200 0.7 - 0.8 200 - 355 Accel® MCC Spheres 200 45 – 70 0.8-0.9 Accel® MCC Spheres 350 35 – 45 355 - 500 0.8-0.9 Accel® MCC Spheres 500 25 – 35 500 - 710 0.8-0.9 Accel® MCC Spheres 700 18 – 25 710 - 1000 0.8-0.9 Accel® MCC Spheres 1000 14 - 18 | 1000 - 1400 0.8-1.0







## acrocell® Croscarmellose Sodium (CCS)



## **Rapid Disintegrant**

CCS, is a cross-linked polymer of Carboxy Methyl Cellulose and Sodium. It appears as white, fibrous, free-flowing powder. Without this, tablets may not dissolve appropriately and may effect the amount of active ingredient absorbed, thereby decreasing effectiveness.

#### **DOWNLOAD BROCHURE**



## **Properties**

- Fast tablet disintegration
- Good flowability and mixing properties
- Excellent API stability
- Efficient for low use of levels
- High performance in Direct Compression (upto 5%) and Granulation Processes (upto 3%)
- Effective for combination with both insoluble and filler-binders, such as MCC and DCP
- Insensate hardness of tablet. Used in Solid dosages Vitamins and Nutrition
- Preferable for non-starch base formulations





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## **Rapid Disintegrant**

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#### **DOWNLOAD BROCHURE**



Grade	Raw Material	Non GMO	Loss on Drying	Solver conter
CCS Regular	cotton flock		max. 10%	max. 1 MeOł
CCS Premium	wood pulp	$\checkmark$	max. 10%	max. 0. EtOF
CCS Premium LM	wood pulp	$\checkmark$	max. 6%	max. 0.0 EtOF

1% Η .5% .01% Н



## maccel® Magnesium Stearate (MS)



## Lubricant

Magnesium Stearate contains 2 equivalents of Stearate joined to a magnesium atom. It is a very very fine white powder, greasy to the touch, and is insoluble in water and in ethanol.

MS acts a lubricant, it prevents the ingredients from sticking. Thus speeding up production. It also prevent molecular clumping which ensures accurate dosage of each pill.

### **DOWNLOAD BROCHURE**



## **Applications**

- Used as a lubricant in Tableting & Pharmaceuticals
- Used in paints and varnishes as a flattening agent
- Soothing agent in Talcum Powder & Cosmetics
- Stabilizer & Lubricant in Engineering Plastics
- As a stabilizer and lubricant for plastics
- Emulsifying agent in cosmetics
- An anti-caking agent in foods



# **PACKAGING OPTIONS**

We provide all the neccessary options to enable safe global shipping. Storage containers are tightly sealed under low moisture and heat conditions. The containers are kept in a cool and well-ventilated area and are stored under room temperature.

> 20-25 Kg Pack sizes available with an option of the following containers:







# **CONTAINER STUFFING**

We provide professional and efficient container stuffing services to all our global clients according to the table below:

			20' C	container	40' Cont			
Sr. No.	Packing Type	No. of Bags/Box/ Drum	Pallets in No.	Quantity (KG) in Each Pallet	Total QTY (KG)	No. of Bags/Box/ Drum	Pallets in No.	Qu Ea
1	Paper Bag	500	20	500	10000	1000	40	
	(20 Kg)	500	20	000	10000	1200	40	
0	Carton Box	270	10	5400	0000	540	20	
2 (20 Kg) 180	180	10	3600	9000	360	20		
3	Carton Box	360	20	450	9000	720	40	
3	(25 Kg)				9000			
4	Fibre Drum	160	10	400	6000	640	40	
4	(25 Kg)	80	10	200	6000			
5	HDPE Drum	160	10	400	6000	640	40	
5	(25 Kg)	80	10	200	8000			
6	Euro Pallet loading in					240	10	
0	bags					760	38	







# **THE ACCENT BENEFIT**



### Wide Range of Grades to suit your needs

We carry all the possible grades for all of our products to enable you to formulate your best with flexiblity.



### **Price Stability & Document Support**

We provide long term Price stability and document support as per regulatory guidelines. To enable smooth trade.



## **Customised Product & Packaging Options**



### **On-Time Delivery** Commitment

We pride ourselves on our delivery commitment, we stock buffer inventory of all grades for all of our products to make this possible.



### **Global Pressence In** 75<sup>+</sup> Countries

Being in the industry for decades has enabled us to have a global network, meaning we can provide great service no matter where you are.



### **Glass Lined Reactor & SS-316L MOC**

All of our reactions are contained in Glass Lined Reactors. And further processes happen in SS-316 / SS-316 L materials of construction.



We provide commercial shipment from 20kg to 500kg and batch sizes up to 10MT. Which improves consistency, reduces batch analysis cost.



### Always Up-To-Date Technology

We make sure all our machinery, processes, and personell are always updated to latest market standards.



## **Expert Analysis & Testing Facility**

In addition to an global standard microbial lab, we have and professional team to enable expert analysis & testing.



## Well Certified & **Globaly Standardised**

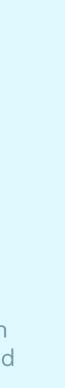
We are EXCIPACT certified, ISO 9001:2015, Halal, Kosher, GMP, GMO verified, State FDA approved; and all our grades follow USP/NF, EP, JP, BP, IP.



### **Highest Quality Raw** Materials & Process

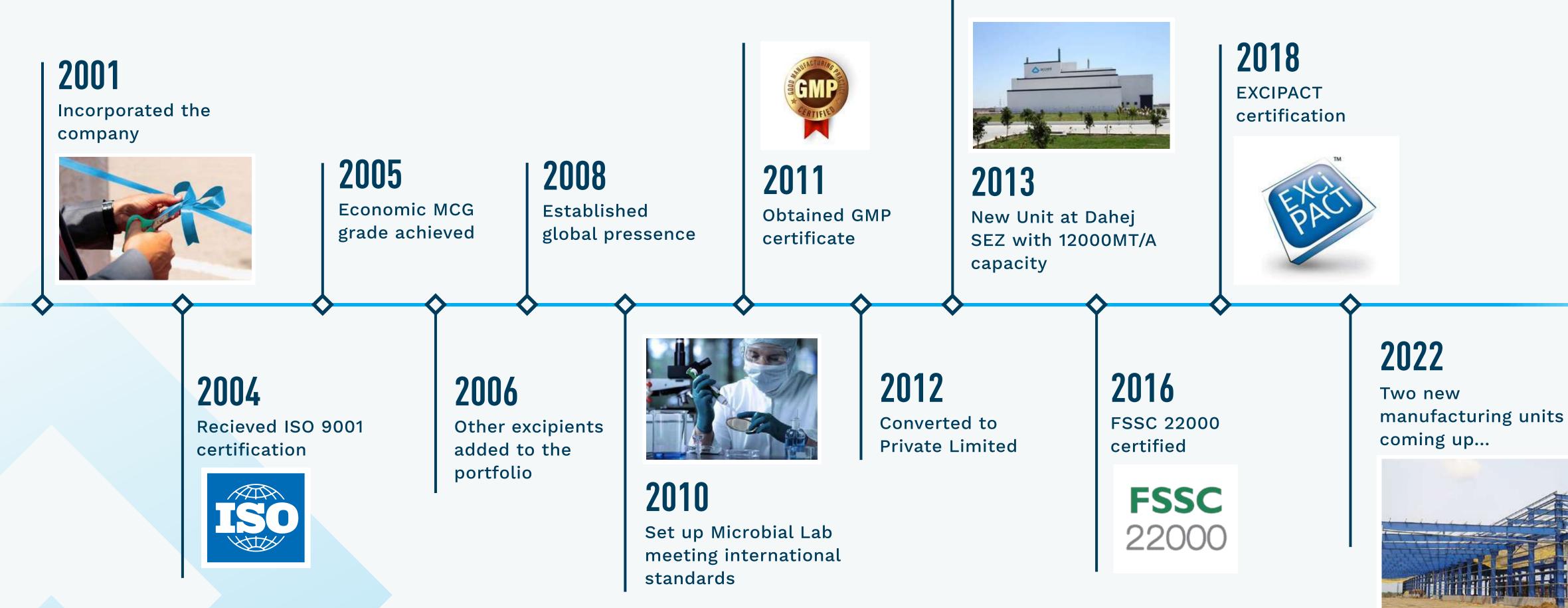
We use SAPPI Pulp to ensure best raw material origin. Our entire manufacturing line is in an enclosed structure to avoid any contamination.







# **JOURNEY OF A DECADE**









# WE ARE HERE

accent

# **OUR UNITS**

Unit 1 [excipients] | 15km away from HO Survey No. 533/P, Paldi, Kankaj, Pirana Road, Ta. Daskroi, Dist. Ahmedabad - 382425, Gujarat, India

**Phone:** +91 75758 03926

**Unit 2** [excipients] | 250km away from HO

Plot No. Z/59-60-63, Dahej-SEZ, Part-I, Ta. Vagra, Dist. Bharuch - 392130, Gujarat, India

**Phone:** +91 79 4004 2367









# THE NEXT CHAPTER

Leaping into our next growth phase, we're under the process of adding **NEW UNITS** 

**Unit 3** [excipients] Navagam, Near Ahmedabad city | 20 KM away

**Unit 4** [excipients] Pirana, Near Ahmedabad city | 15 KM away

Accent Biosciences Pvt. Ltd. [APIs & Intermediates] Saykha GIDC, Between Mumbai & Ahmedabad | 250km away







## Accent Microcell Ltd.

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# THANK YOU!

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