



SHRI HARI VISHNU VINYLs PVT. LTD.

Manufacturer of Pharmaceutical Primary Packaging Films | Established 2017

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Shri Hari Vishnu Vinyls Pvt. Ltd.

You make the cure. We keep it safe.

Rigid PVC · PVDC Coated PVC · Triplex Laminate

Metallized PVC · Holographic PVC

Pharma · Food · Electronics · Cosmetics · Non-Pharma

ISO 9001:2015

Quality Mgmt System

ISO 15378:2017

Primary Pkg GMP

USFDA DMF

No. 040383

Estd. 2017

Sonipat, Haryana

600 MT

PVC / Month

200 MT

PVDC / Month

150 MT

Metallized / Month

200 MT

Lamination / Month

COMPANY PROFILE 2025

SHVV Manufacturing Facility — Jhundpur, Sonipat, Haryana

GMP-Compliant · ISO 15378:2017 Certified · USFDA DMF No. 040383

www.shriharivishnuvinyls.com

ISO 9001:2015 | ISO 15378:2017 | USFDA DMF No. 040383

GMP-Compliant Manufacturing for Pharmaceutical Packaging

Dedicated · Reliable · Auditable · Export-Ready



WHO WE ARE

A Trusted Name in Pharmaceutical Packaging Films

Shri Hari Vishnu Vinyls Pvt. Ltd. (SHVV), established in 2017, is a dedicated manufacturer of high-barrier packaging films purpose-built for pharmaceutical, healthcare, food, electronics, cosmetics and industrial applications. Operating from a GMP-compliant facility at Jhundpur, Sonipat (Haryana), SHVV produces Rigid PVC Film, PVDC Coated PVC, Triplex Laminate (PVC/PE/PVDC), Metallized PVC and Holographic PVC — all manufactured under one roof with complete in-house calendering, PVdC coating, lamination and slitting.

Our RCC-constructed, contamination-controlled facility spans ~32,000 sq. ft. total (~26,000 sq. ft. constructed), with dedicated segregated zones for raw materials, in-process stock, finished goods and rejected material. ERP-driven batch traceability and 100% in-process inspection ensure every reel dispatched meets fully documented quality specifications.

ESTABLISHED

2017 — Sonipat, Haryana, India

SITE AREA

~32,000 sq. ft. total | ~26,000 sq. ft. constructed

MANUFACTURING SITE

Jhundpur, Tehsil Rai, Distt. Sonipat, Haryana – 131023

CORE PROCESSES

Calendering · PVdC Coating · Lamination · Slitting

CERTIFICATIONS

ISO 9001:2015 · ISO 15378:2017 · USFDA DMF No. 040383

FACTORY LICENCE

CHD-S-559, Directorate of Industrial Safety & Health, Haryana

WHY PHARMACEUTICAL COMPANIES CHOOSE SHVV

Dedicated Pharma Focus

Every product line is engineered specifically for pharmaceutical primary packaging — purpose-built formulations, pharma-grade raw materials and GMP-controlled manufacturing from day one.

Four Processes, One Roof

Calendering, PVdC coating, lamination and slitting all performed in-house at a single GMP-compliant site — reducing handling risk, lead time and vendor dependency.

Documented, Auditable QA

Sampling, quarantine, 100% in-process testing and documented dispatch release governed by written SOPs, with full ERP batch traceability retained for every production lot.

Export-Ready Compliance

USFDA DMF No. 040383 and ISO 15378:2017 enable customers to reference SHVV materials for regulated market filings — supporting exports to Africa, Middle East and South Asia.



DIRECTOR'S MESSAGE

At SHVV, we believe pharmaceutical packaging plays a vital role in protecting medicines and, ultimately, patient lives. Since our founding in 2017, our focus has been on building a company driven by quality, integrity and technical excellence. We continuously invest in technology, people and systems to ensure our packaging materials meet the evolving needs of the pharmaceutical industry — and we remain committed to compliance, consistency and long-term customer trust as we grow. Our goal is to be a manufacturer our customers can rely on — for quality, documentation and on-time delivery.

OUR VISION

To become a globally recognised leader in pharmaceutical primary packaging — known for quality, innovation, compliance and reliability. We aim to set industry benchmarks with advanced high-barrier PVC, PVdC and multi-layer packaging solutions that safeguard medicine integrity, meet evolving global regulatory standards and support our customers' growth in regulated and semi-regulated markets worldwide.

OUR MISSION

To deliver safe, high-quality and compliant pharmaceutical packaging solutions that protect the stability and effectiveness of medicines — through strong quality management systems, continuous process innovation and responsible manufacturing. We are committed to building long-term partnerships with our customers and contributing to safer, more reliable healthcare supply chains globally.

CORE VALUES — WHAT GUIDES US

Quality First

100% in-process testing and batch traceability on every production lot — no material dispatched without documented QA sign-off.

Regulatory Compliance

ISO 9001:2015, ISO 15378:2017 and USFDA DMF No. 040383 — backed by external audits every six months.

Reliability

Consistent on-time supply with zero-compromise quality — dedicated equipment per product line eliminates cross-contamination.

Customer Partnership

Long-term, customer-aligned relationships built on transparency, technical support and consistent performance.

Continuous Innovation

Ongoing investment in technology, process improvement and new product development to meet evolving market needs.



INDUSTRY APPLICATIONS

Serving Multiple Industries With the Same Commitment to Quality

SHVV's barrier packaging films serve a broad range of industries — from regulated pharmaceutical manufacturing to food packaging, electronics, cosmetics and non-pharma industrial applications. All products are manufactured under the same ISO-certified, GMP-compliant quality system.

Pharmaceutical

Blister packaging for solid oral dosage forms — tablets, capsules and lozenges. Conforms to USP, EP and 21 CFR standards. Compatible with rotary and flat-bed blister machines. Excellent sealability with aluminium lidding foils.

Healthcare

Primary packaging films for diagnostics, OTC healthcare products and medical consumables. High-clarity films with consistent gauge and excellent thermoforming properties for healthcare product blistering.

Medical Devices

High-barrier films for sterile medical device packaging requiring validated seal integrity and documented traceability. Suitable for Form-Fill-Seal medical packaging applications.

Food & FMCG

Food-contact-safe PVC films for vacuum-formed trays, cake domes, salad bowls and FMCG containers. Excellent de-nesting and deep-draw properties for high-speed food packaging lines.

Electronics

High-clarity PVC films for blister packaging of electronic components, PCBs and accessories. Consistent gauge and thermoforming performance suitable for automated electronics packaging lines.

Cosmetics

High-clarity thermoformable PVC films for blister and form-fill-seal cosmetics packaging. Premium surface finish and excellent sealability for retail cosmetics presentation and brand security.

NON-PHARMA APPLICATIONS — SAME QUALITY, BROADER REACH

Industrial thermoformed packaging for hardware, auto components and consumer goods

Agricultural product packaging — seed blisters and agrochemical packaging

Stationery blisters and display packaging for retail merchandise

Toy and hobby packaging requiring high-clarity and strong thermoforming



WHAT WE MANUFACTURE

A Complete Range of Barrier Packaging Films

All SHVV products are purpose-built for pharmaceutical and specialty packaging, compliant with USP/EP/21 CFR standards where applicable, and supported by USFDA DMF No. 040383.

RIGID PVC FILM

— Pharma Grade · Food Grade · Non-Pharma Grade

Rigid PVC — Pharma Grade

High-clarity thermoformable rigid PVC for blister packaging of tablets, capsules and lozenges. Conforms to USP, EP and 21 CFR. Suitable for rotary and flat-bed blister machines. Excellent sealability with aluminium lidding foils. Available in clear and coloured variants.

60 – 350 µm

Rigid PVC — Food Grade

Food-contact-safe rigid PVC film for FMCG and food packaging. Excellent de-nesting property for high-speed forming machines. Deep-draw suitable for cake domes, salad bowls and food trays. Freezer-grade variants available for frozen food preservation.

300 – 700 µm

Rigid PVC — Non-Pharma Grade

Industrial and commercial-grade rigid PVC for electronics component blisters, cosmetics packaging, stationery blisters and general thermoformed packaging. High clarity, consistent gauge and excellent forming characteristics.

100 – 500 µm

SPECIALTY BARRIER FILMS

— PVDC Coated · Triplex Laminate · Metallized · Holographic

PVDC Coated PVC Film (PVC/PVdC)

PVC film coated with PVdC (K-Coat) for superior moisture and oxygen barrier — preserving stability and shelf life of hygroscopic and moisture-sensitive pharmaceutical products. Multiple coating weights available.

250/40 · 250/60 · 250/90

Triplex Laminate (PVC/PE/PVdC)

Three-layer co-laminate combining PVC rigidity, PE heat-seal bonding and PVdC barrier — for drugs requiring extreme environmental stability. PE interlayer enhances seal integrity and reduces pin-hole risk.

250/25/60 · 250/25/90

Metallized PVC Film

Rigid PVC with vacuum-deposited aluminium layer providing enhanced moisture and light barrier with excellent thermoforming performance. Ideal for light-sensitive pharmaceutical products and premium cosmetics packaging.

Custom thickness

Holographic PVC Film

Rigid PVC with holographic surface treatment for anti-counterfeiting, brand security and premium aesthetics. Maintains all thermoforming and sealing properties of standard pharmaceutical PVC film.

Custom spec.



OUR PROCESS

From Resin to Reel — In-House, Four-Stage Manufacturing

Production at SHVV runs across four integrated in-house processes — Calendering, PVdC Coating, Lamination and Slitting — each governed by Standard Process Cycle Sheets and 100% in-process inspection before material advances to the next stage.



01

Calendering

Rigid PVC film manufactured on a direct calendering line in clear and coloured variants. Customer-specified thickness achieved with precision roll control. Substrate thickness is verified on every jumbo roll — Approved/Rejected label applied before proceeding.

02

PVdC Coating

PVC/PVdC films produced by coating in-house PVC with PVdC dispersion. PVdC GSM (g/m^2) is the controlled and verified parameter on each jumbo roll. For Triplex film, PVC is first laminated with PE before PVdC coating is applied.

03

Lamination

PE lamination onto PVC substrate forming the base structure for Triplex (PVC/PE/PVdC) films. Adhesion uniformity is the key monitored parameter. Dedicated lamination line ensures complete separation from other product lines.

04

Slitting

Approved jumbo rolls slit to customer-specified widths on dedicated slitting machines. Width conformance verified and recorded for every reel. Full QA sign-off on all test data and slitting records before material is cleared for dispatch.





PRODUCTION CAPACITY

Scale to Match Your Supply Requirements

SHVV operates dedicated production lines for each product category — ensuring no cross-contamination and consistent throughput against customer schedules. The figures below reflect installed monthly production capacity at our Jhundpur, Sonipat facility.

TOTAL INSTALLED CAPACITY

1,150 MT / Month

Combined across all four production lines
Jhundpur, Sonipat, Haryana — Established 2017

PVC Calendering Line

600 MT / month

PVDC Coating Line

200 MT / month

Metallizing Line

150 MT / month

Lamination Line

200 MT / month

PVC Calendering Line — 600 MT/month

Direct calendering process producing rigid PVC film across pharma, food and non-pharma grades. Available in clear and multiple colour variants. In-line thickness measurement ensures gauge uniformity across the full reel width. Capable of 60 to 700 micron thickness

Metallizing Line — 150 MT/month

Vacuum deposition of aluminium layer onto rigid PVC producing metallized film with enhanced moisture and light barrier properties. Ideal for light-sensitive pharmaceutical products, premium cosmetics packaging and applications requiring a metallic barrier or aesthetic. Dedicated equipment — no cross-product contamination risk.

PVDC Coating Line — 200 MT/month

In-line PVdC (K-Coat) coating onto in-house PVC substrate producing PVC/PVdC barrier films. PVdC GSM (grammes per square metre) verified on every jumbo roll before approval for slitting. Multiple coating weights (40, 60, 90 GSM) available to meet varying moisture

Lamination Line — 200 MT/month

PE lamination onto PVC substrate forming the base for Triplex (PVC/PE/PVdC) film, with PVdC coating applied in a subsequent stage. Adhesion uniformity and bond strength are the primary in-process monitored parameters. Dedicated equipment ensures clean separation from calendering and coating operations.



QUALITY YOU CAN AUDIT

Quality Built Into Every Stage

Quality Assurance at SHVV performs both QA and QC functions — raw material testing, in-process testing and finished product release — with full batch traceability through an ERP-based documentation system. Internal audits conducted every six months against ISO 9001:2015 and ISO 15378:2017, with all CAPA tracked through to verified closure.

1

Vendor-Approved Raw Materials

Incoming PVC resin and PVdC dispersion sampled, quarantined and QA-tested against approved specifications before

2

100% In-Process Testing

Thickness (calendering) and PVdC GSM (coating) verified on every single jumbo roll. Approved/Rejected status labels applied —

3

Slitting & Width QC

Approved jumbo rolls slit to customer-specified widths on dedicated slitting machines. Width conformance

4

Documented Release

QA reviews all in-process test data, online inspection checks and slitting records. No material dispatched without full

CERTIFICATIONS & REGULATORY APPROVALS

production stage.

ISO 9001:2015

Quality Management System

Certified by Optimum Certifications Inc.
Audited every 6 months. CAPA to closure.

ISO 15378:2017

Primary Packaging Materials — GMP

Pharma-specific GMP standard for primary pkg manufacturers. Third-party certified.

USFDA DMF

No. 040383

Drug Master File — Type III (Packaging)

Open for customer ANDA/NDA reference filings with the US FDA.

Factory Licence

CHD-S-559

Dir. of Industrial Safety & Health, Haryana

Valid manufacturing licence for operations at Jhundpur, Sonipat facility.



INSIDE SHVV

GMP-Compliant Manufacturing Built for Pharma



FACILITY SPECIFICATIONS

Total Site Area	~32,000 sq. ft.	Equipment Policy	Dedicated per product line — no cross-use
Constructed Area	~26,000 sq. ft.	Cleaning Protocols	Validated SOPs after every changeover
Construction	RCC — Reinforced Cement Concrete	QA Release	Documented sign-off before every dispatch
Contamination Control	Pest-proofed, dust-controlled environment	External Testing	Intertek India Pvt. Ltd., Gurgaon
Zone Segregation	RM / In-Process / Finished Goods / Rejected	Calibration	Accredited external calibration partners



TRUSTED BY LEADING PHARMA COMPANIES

Customers Who Rely on SHVV Quality

SHVV supplies pharmaceutical primary packaging films to a growing base of domestic and international manufacturers — from large-scale contract drug manufacturers to specialty pharma companies. Our films are exported to Africa, the Middle East and neighbouring countries, backed by USFDA DMF No. 040383 and ISO 15378:2017.

1

Akums Drugs & Pharmaceuticals

Pharmaceutical Manufacturer — India

2

Cadila Pharmaceuticals Ltd.

Pharmaceutical Manufacturer — India

3

Leeford Healthcare Ltd.

Pharmaceutical Manufacturer — India

4

Tirupati Group

Pharmaceutical Manufacturer — India

5

Innova Captab Ltd.

Pharmaceutical Manufacturer — India

6

Scott-Edil Pharmacia Ltd.

Pharmaceutical Manufacturer — India

7

Ind-Swift Laboratories Ltd.

Pharmaceutical Manufacturer — India

8

Accent Pharma

Pharmaceutical Manufacturer — India

9

Logos Pharma

Pharmaceutical Manufacturer — India

10

Laborate Pharmaceuticals

Pharmaceutical Manufacturer — India

11

Group of Madras Pharma

Pharmaceutical Manufacturer — India

EXPORT MARKETS & GLOBAL REACH

Africa

Active supply to pharmaceutical manufacturers across East, West and Southern Africa. Films meet quality and documentation standards required by regulated African market buyers, supported by ISO 15378:2017 and full batch traceability records.

Middle East

Supplying pharma packaging films to manufacturers across UAE, Saudi Arabia and the broader GCC region. Full regulatory documentation — USFDA DMF No. 040383, ISO certificates and Certificate of Analysis — provided with every shipment.

South Asia

Export to Nepal, Bangladesh, Sri Lanka and other South Asian markets. All export products backed by USFDA DMF No. 040383 and ISO 15378:2017. Country-specific documentation provided on request to facilitate import clearance and regulatory compliance.

Regulatory Support

SHVV provides customers with full DMF reference letters, Certificate of Analysis, Material Safety Data Sheets and ISO certificates for all export shipments — enabling smooth regulatory filings in destination countries.



SHVV Manufacturing Facility — Jhundpur, Sonipat, Haryana | GMP-Compliant · ISO 15378:2017 Certified



Let's Discuss Your Packaging Requirements

We welcome enquiries from pharmaceutical manufacturers, traders and distributors worldwide.

ISO 9001:2015 · ISO 15378:2017 · USFDA DMF No. 040383

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**ISO 9001:2015 & ISO
15378:2017**

Certified quality management
systems

USFDA DMF No. 040383

Type III DMF for all products

**100% In-Process QA
Testing**

Every batch, every jumbo roll,
every reel

Full Product Range

PVC, PVDC, Triplex,
Metallized, Holographic

Export Ready

Africa · Middle East · South
Asia

Since 2017

Dedicated pharma packaging
specialist