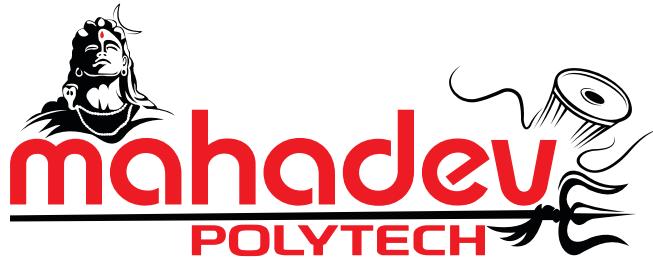


Your vision,
our packaging solutions





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our packaging solutions**

ABOUT US

Overview **HR SONS** is a dynamic player in the pharmaceutical packaging industry, specializing in the in the trading & supply of high quality materials essential for Drug, packaging and Preservation. Founded in 2016, the company has grown steadily by focussing on pharmaceutical sector. Innovation solutions that meet the stringent standards of the With a commitment to quality, reliability and customer satisfaction, **HR SONS** serves a diverse clientele, including pharmaceutical Manufacturer and and distributors across various regions. **HR SONS** emphasizes sourcing premium products to ensure compliance with international regulations such as GMP & FDA guidelines. The company's expansion into manufacturing through sister concerns demonstrates its stragic vision to integrate trading with in-house production, creating a comprehensive ecosystem for pharmaceutical packaging needs.

History and Milestone*

2017 : Launch of sister concern - **IP ENTERPRISES** provides complete packaging solutions from concept to finished product. We specialize in accurate and practical representation of your brand through PVC Shrink sleeve packaging on Liquid Bottle's & protein powder jar.

2020 : Launch of sister concern - **Auram Industries** to diversify it's supply chain, **Auram Industries** focuses on manufacturing HDPE bottles and jars, along with ROPP caps.

2024: Establishment of Mahadev Polytech Marking a significant leap into advanced manufacturing, HR SONS introduced **Mahadev Polytech in 2025**. This new venture is dedicated to producing **PVC** (Polyvinyl chloride) films and **Aluminium Blister Films**, both essential for pharmaceutical packaging applications. These material provide robust protection for sensitive drugs, enabling secure blister packs that maintain product integrity. To ensure top-tier production quality, **Mahadev Polytech** has imported a state-of-art calendar line machine from Taiwan, which enhances efficiency, precision & scalability in film manufacturing. Products & services.

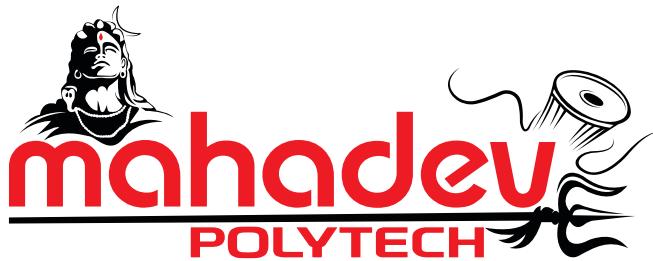
Our group emphasizes sustainable practices, including the use of recyclable materials where possible, and invests in R&D to innovate eco-friendly alternatives without compromising on performance. We aims to become a one-stop solution provider for pharmaceutical packaging by expanding it's Mfg. capabilities and exploring new markets. With the integration of **Mahadev Polytech**'s advanced production line, the company is poised for increased self-reliance and global competitiveness. Future plans include potential expansions into biodegradable packaging & smart packaging technologies to align with evolving industry trends.

**Our sister
Companies :**



**AURAM
INDUSTRIES**

IP
ENTERPRISES
Giving Shine to Your Product.



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PVC Films for high barrier

Blister Packaging:

PVC film has excellent barrier properties against: moisture, water vapour, UV Light, aroma, inorganic acids, alkalies, aqueous salt solution, organic water soluble acids, emulsifying agents and wetting agents.

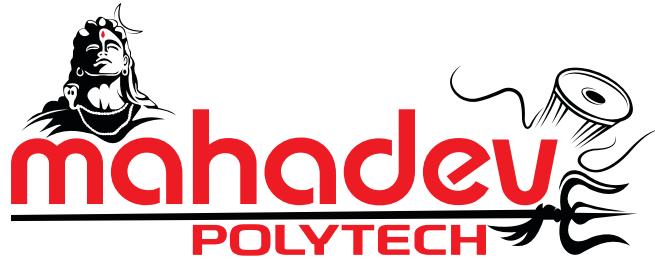
The product categories preferred to be packed in **PVC Film** are: Antibiotics, Anti Tuberculosis drug, vitamins, calcium and zinc compounds, Analgesic, Anti-inflammatory and Anti-depressents, Drugs acting on alimentary system, Ayurvedic rejuvenators, Cardiovascular drugs, Enzymes, Antiprotozoal, Antihistamines and Sedatives and Hypnotics.

The salient features of our PVC film are:

- Meets all regulatory requirements.
- Produced in fully air conditioned, dust proof plant.
- Excellent sealing properties and uniform protection.
- Superior shrinkage & thickness control ensuring by autor Thickness controlling unit
- Excellent thermo fermentability.
- High level of transparency which improves the aesthetics of the product.

Thickness	200 micron - 350 micron
Options	Glass Clear or Coloured, Transparent or Opaque
Forming Temperatures	130 - 150oC
Width	50-1200mm (+/- 1 mm)
Core ID / Reel OD	Core ID: 76mm, Reel OD: 300-400mm
Packaging	Standard Tight Shrink Packaging





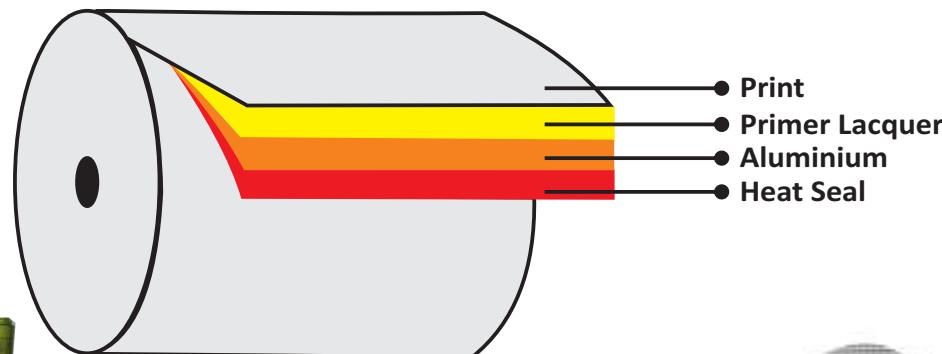
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Blister Foil Manufacturer:

MAHADEV POLYTECH offers high quality leading foils developed under clean and hygienic conditions to ensure safety of our clients products. These foils are offered both in Plain and printed forms.

Primer coated Aluminium foil, hard tempered with HSL coating is available in various thickness ranging from 20-30 microns as requested by customers. HSL coating can be done up to 3-10 GSM. We offer solutions for sealing with different forming films like PVC, PVDC, Cold Form, Tropical etc.

These eco-friendly foils are suitable for high speed packaging applications. Blister foil is highly demanded all across the pharmaceutical industries due to high level of quality, hygiene, fine finish and eco-friendly nature.





ALUBLISS (ALU-ALU) Foil:

HR SONS is one of the leading ALU-ALU Foil trader in India. We are one of the largest trader of cold form in India. ALU-ALU Foil is most widely used in the pharmaceutical industries, and with HR SONS you get the best in class quality at most competitive rates. We have experience of more than 10 year's in the ALU-ALU packaging.

ALU-ALU Blister foil represents the new generation in pharmaceutical packaging. It's the material with best barrier performance at present, and can absolute resist vapour, oxygen & UV rays, good performance of aroma barrier. each blister is a single protection unit, no effect opening first cavity, especially suitable for drugs that easy be affected in wet regions and tropics. Alublis can be shaped in various appearances by changing mold, simultaneous, its glorious silvery white luster no doubt can promote selling. It come in various Colours.

- High barrier to moisture, oxygen, other gases & UV light
- Retains barrier properties at IDH conditions.
- Use of common lidding material with standard heat sealing
- High rigidity after cold forming ensure easy packaging due to its Unique construction.
- Steep blisters allow high blister density to reduce blister size & Material usage.

Raw Material	µ(Microns)	µ(Microns)	µ(Microns)
BOPA	25	25	25
Aluminium Foil	45	50	60
PVC Film	60	60	60





ALUMINIUM STRIP FOIL:

Strip foil for pharmaceutical packaging is a type of unit-dose packaging, typically made of aluminium and a heat-sealable film, used to individually protect tablets and capsules. This packaging method provides a barrier against moisture, oxygen, and light, ensuring product stability and extending shelf life. It's a cost-effective and user-friendly alternative to bottles, offering a secure and organized way to dispense.

Usually soft temper, ranging from 30µm to 50µm in thickness, providing protection to light, oxygen, and moisture. Typically a layer of polyethylene (LDPE) laminated to the foil, allowing for secure sealing around individual doses. These foils are available in both printed and unprinted options.

Product Specifications:

- **ARMOR 30** Print/Primer/30 Mic. Soft Foil - 21000 Gauge LDPE (DSO & BSO)
- **ARMOR 40** Print/Primer/40 Mic. Soft Foil - 21000 Gauge LDPE (DSO & BSO)
- **ARMOR 50** Print/Primer/50 Mic. Soft Foil - 21000 Gauge LDPE (DSO & BSO)





AURAM INDUSTRIES is growing in industry by providing the best range of Pharma Packaging. We as a firm established ourselves and render packaging solutions to various renowned names related with pharmaceuticals industry. Our products passes through well-defined systems before they are finally send for delivery. In order to provide best end to end solution, we have equipped all necessary facilities, within our factory premises.

Quality is given utmost importance and we ensure that the associated client are served with certified solutions. Strict checks over quality have enabled us to maintain highest quality standards in our products. Quality managed by us throughout in our production has enabled us to take lead over other competitors. Quality is the factor that has enabled us to win the loyalty of our clients by delivering them the best solutions without falling short in terms of Quality.

Our Products Range:

ROLL ON PILFER PROOF CAP'S



Material	Aluminium
Colour	As per customer requirement
Neck Size	25mm

EYE / EAR DROP BOTTLE'S



Material	LLDPE
Colour	MILKY WHITE, GREEN
Size	5mL, 10mL & 15mL





DRY SYRUP BOTTLE'S



Material	HDPE
Colour	TRANSPARENT
Neck Size	28mm
SIZE mL	30mL & 100mL

TABLET JAR CONTAINER



Material	POLYPROPYLENE (PP)
Colour	MILKY WHITE, AMBER & PINK
Size	30CC

OVAL DROPPER BOTTLE



Material	LD / HP
Colour	MILKY WHITE
Size	30mL



Who We Have Served For:

Great sales leader know that achievement attitudes and beliefs in sales and service responsibilities drive great salesperson. Just ask our clients. Ask them what we've done to help sales leaders learn how to recruit superstars, change cultures, increase right activities and manage sales goal achievement.



Biological E. Limited



Eris

Glenmark
Pharmaceuticals Ltd.

INTAS



Leeford



MENARINI

Optimus



and many more...

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ACCREDITED BY

